



6.4 SIZE 3
CONTENTS

PGE103

Ordering Code
Technical Information

- 6.4.1 External Gear Pump
- 6.4.2 Specifications
- 6.4.3 Hydraulic fluids
- 6.4.4 Viscosity range
- 6.4.5 Temperature range
- 6.4.6 Seals
- 6.4.7 Filtration
- 6.4.8 Installation notes

Dimensions

- 6.4.9 Drive shafts
- 6.4.10 Mounting flange
- 6.4.11 Ports
- 6.4.12 Preferred series

ORDERING CODE

6.4.1 External Gear Pump

		PGE103	- 2000	- R	B	S	1	- N	- XXXX
External gear pump									
Size 3									
Displacement									
2000	20.0 cm ³ /rev								
2250	22.5 cm ³ /rev								
2500	25.0 cm ³ /rev								
2800	28.0 cm ³ /rev								
3200	32.0 cm ³ /rev								
3600	36.0 cm ³ /rev								
4200	42.0 cm ³ /rev								
4600	46.0 cm ³ /rev								
5000	50.0 cm ³ /rev								
5500	55.0 cm ³ /rev								
6000	60.0 cm ³ /rev								
Shaft rotation (viewed from shaft end)									
R	Clockwise								
L	Anti-clockwise								
Shaft									
A	Tapered key shaft 1:5								
B	Tapered key shaft 1:8								
F	Splined shaft SAE B - J 744 22-4 13T								
Z	Special shaft (only on request)								
Mounting flange									
S	Square, centering Ø 50.8 mm								
V	Square, centering Ø 105 mm								
X	SAE J 744 101-2 B Ø 101.6 mm								
Z	Special flange (only on request)								
Ports									
1	Pipe thread ISO 228-1								
4	Square flange (Italian design)								
5	Square flange DIN 3901/ ISO 8435								
7	SAE flange with metric threads								
8	SAE flange with UNC threads								
9	Special ports (only on request)								
Seals									
N	NBR								
V	FPM								
Modification number									
XXXX Determined by manufacturer									

Not all combinations in the ordering code are possible.
Please refer to point 6.4.12 Preferred series, or consult HYDAC.
Special options are possible upon request.

TECHNICAL INFORMATION

6.4.2 Specifications

Pump size			2000	2250	2500	2800	3200	3600	4200	4600	5000	5500	6000
Geometric displacement		[cm³/rev]	20	22.5	25.0	28.0	32.0	36.0	42.0	46.0	50.0	55.0	60.0
Pressure	Rated	[bar]	250					240	230	210	185	165	150
	Intermittent		270					260	250	230	200	180	165
	Peak		300					280	270	250	230	200	180
Drive speed	Min.	[rpm]	750										
	Max.		3000					2800	2500	2300	2100	1750	
Approx. weight		[kg]	7.83	8.0	8.16	8.34	8.78	8.99	9.25	9.47	9.60	9.85	10.10

The continuous and maximum pressures given here only apply to pumps with flange ports. If threaded ports are required, the performance will be reduced. To find out whether a pump with threaded ports can be used in a high pressure application, please consult HYDAC.

6.4.3 Hydraulic fluids

The pump series is designed for use with

HL Hydraulic oil
(normal mineral oil)
and

HLP Hydraulic oils of the R&O type
(Rust and Oxidation inhibitor)

6.4.4 Viscosity range

Normal operating viscosity:
16 - 200 cSt (mm²/s)

For other viscosity ranges, please
contact HYDAC.

6.4.5 Temperature range

Ambient temperature range
-22 to 55 °C

Fluid temperature range
NBR

-25 up to 85 °C

Viton

-15 up to 90 °C

6.4.6 Seals

The pump series is equipped with NBR seals.

If special hydraulic fluids are used, the seal material must be changed if required. Please contact HYDAC.

6.4.7 Filtration

For maximum service life of the pump and system components, the system should be protected from contamination by effective filtration. Cleanliness class:

21/ 18/ 15 to ISO 4406:1999

or

Class 9 to NAS 1638 or cleaner.

At system pressures above 160 bar cleanliness class:

19/17/14 to ISO 4406:1999

or

Class 8 to NAS 1638 is required.

6.4.8 Installation notes

A. Mounting

The pump can be installed horizontally or vertically with the shaft at the top. If the pump is installed on the tank or above the oil level, the distance between the pump inlet and the oil level should not exceed 1 metre.

When installing a HYDAC pump always ensure that the fluid remains in the pump during stoppages.

B. Suction pipe

If the pump is installed above the oil level, particular attention must be paid to the suction pressure. The cross-section of the suction pipe must be equal to or larger than the cross-section of the pump port. The suction pressure must be kept within the values specified.

Minimum suction pressure:
0.8 bar abs.

Maximum suction pressure:
2.2 bar abs.

C. Drive

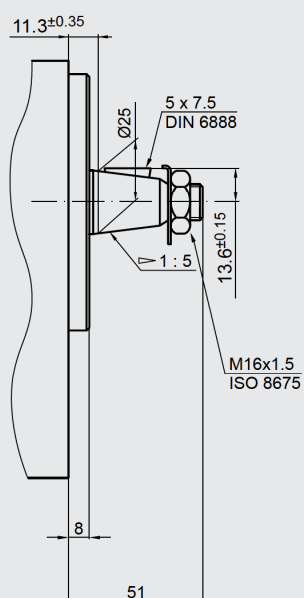
Use a flexible coupling whenever possible. There must not be any radial or axial forces on the pump shaft. The maximum permitted misalignment of the shafts is 0.2 mm and the angular deviation must be less than 0.2°.

For indirect drives (with gear, chain or belt drives) please consult Hydac.

DIMENSIONS

6.4.9 Drive shafts

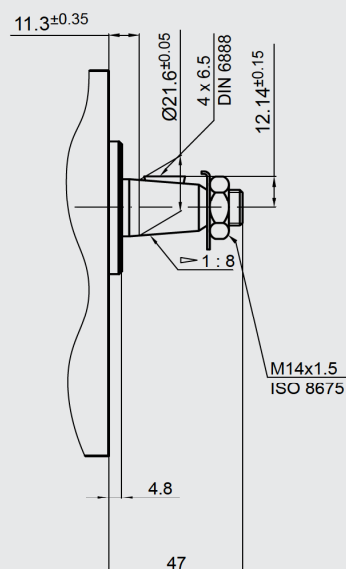
A Tapered keyed shaft 1:5



relevant mounting
flange

V

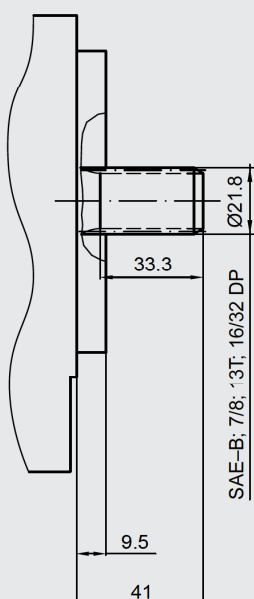
B Tapered keyed shaft 1:8



relevant mounting
flange

S

F Splined shaft
SAE B - J 744 22-4 13T

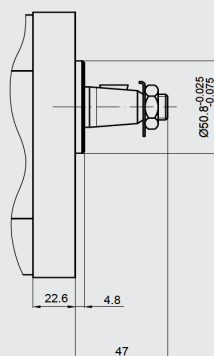
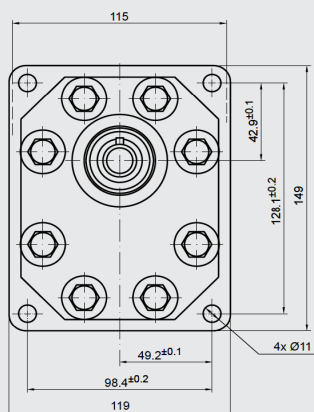


relevant mounting
flange

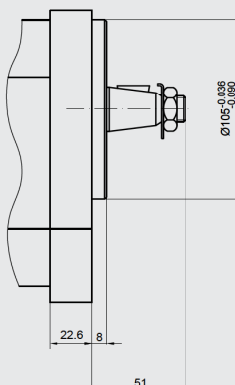
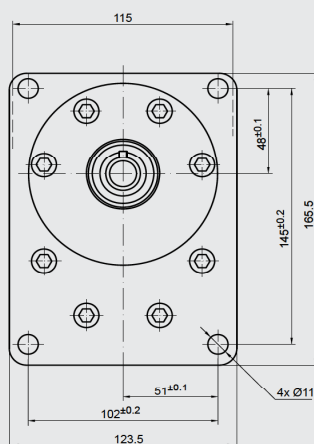
X

6.4.10 Mounting flange

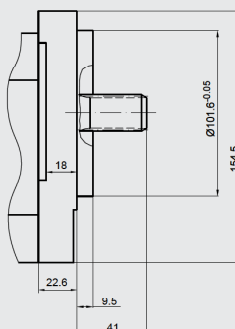
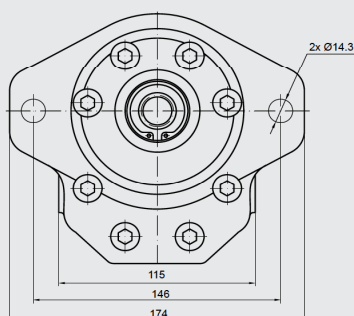
S Square flange
centering $\varnothing 50.8$ mm



V Square flange
centering $\varnothing 105$ mm



X SAE J 744 101-2 B
 $\varnothing 101.6$ mm

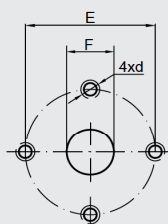


6.4.11 Ports



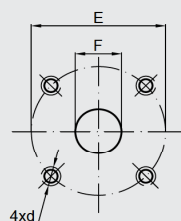
1 Pipe thread ISO 228/1

Ordering code	Displacement	Outlet G	Inlet G
1	20 ... 28 cm ³	G 3/4	G 3/4
	32 ... 60 cm ³	G 3/4	G 1



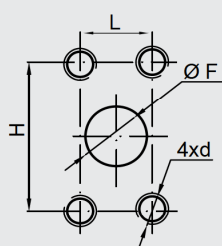
4 Square flange (Italian design)

Ordering code	Displacement	Outlet			Inlet		
		F	E	d	F	E	d
4	20 ... 28 cm ³	19	40	M8	19	40	M8
	32 ... 60 cm ³	19	40	M8	27	51	M10



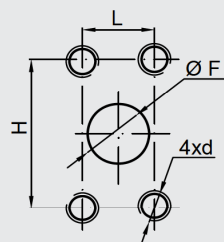
5 Square flange DIN 3901/ ISO 8435

Ordering code	Displacement	Outlet			Inlet		
		F	E	d	F	E	d
5	20 ... 28 cm ³	19	40	M8	19	40	M8
	32 ... 60 cm ³	19	55	M8	27	55	M8



7 SAE flange with metric threads

Ordering code	Displacement	Outlet				Inlet			
		F	H	L	d	F	H	L	d
7	20 ... 28 cm ³	19	47.6	22.2	M10	19	47.6	22.2	M10
	32 ... 60 cm ³	19	47.6	22.2	M10	27	52.4	26.2	M10

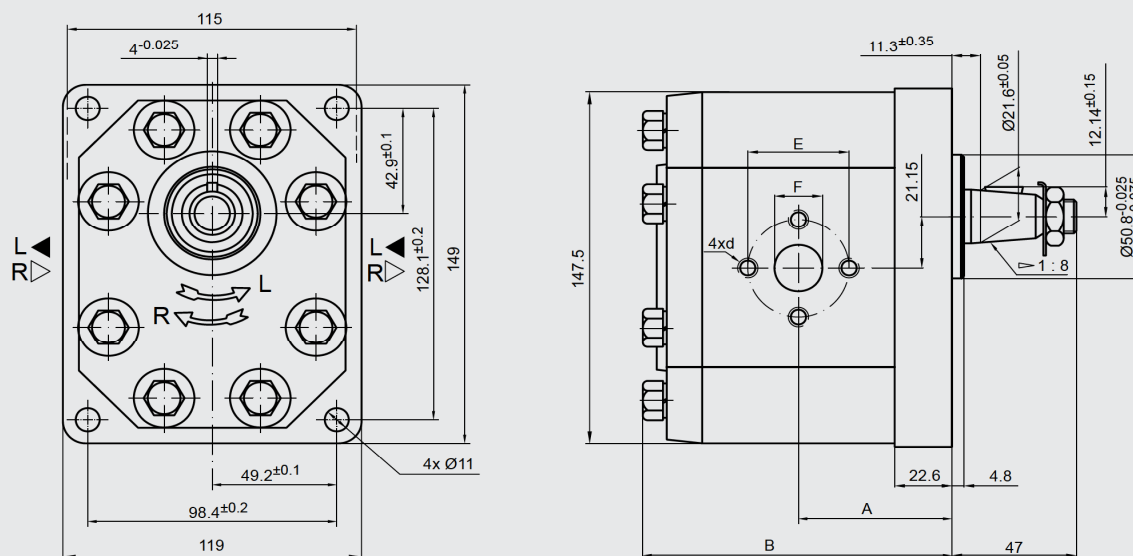


8 SAE flange with UNC threads

Ordering code	Displacement	Outlet				Inlet			
		F	H	L	d	F	H	L	d
8	20 ... 28 cm ³	19	47.6	22.2	3/8 - 16 UNC	19	47.6	22.2	3/8 - 16 UNC
	32 ... 60 cm ³	19	47.6	22.2	3/8 - 16 UNC	27	52.4	26.2	3/8 - 16 UNC

6.4.12 Preferred series

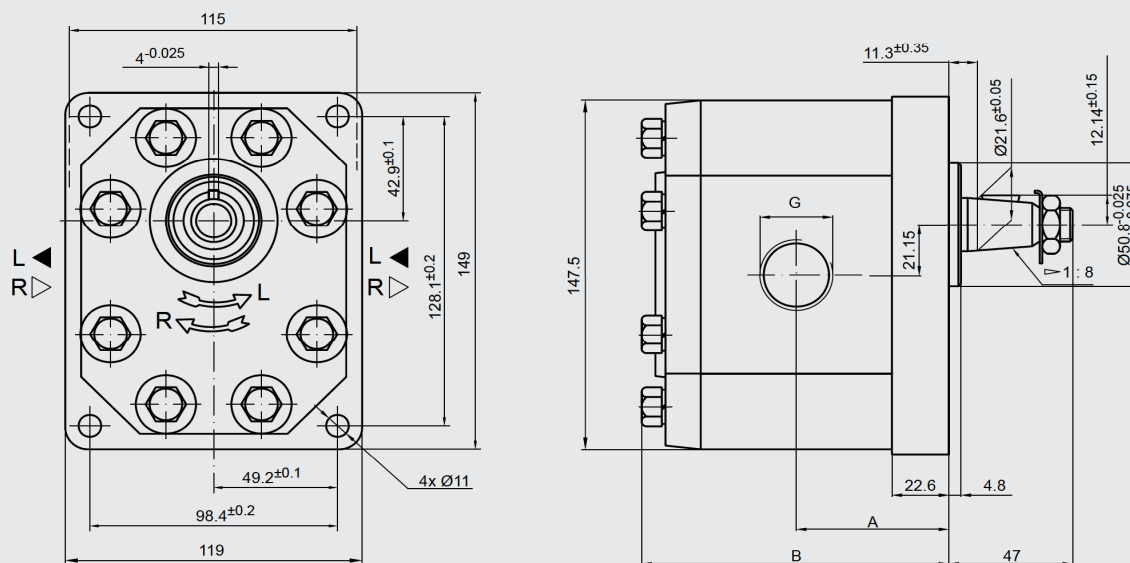
PGE103-...-BS4-N



Type	Displacement [cm³/rev]	Output flow		Rated [bar]	Drive speed n [rpm]	Dimension					
		at 1500 rpm [l/min]	at max. rpm [l/min]			A [mm]	B [mm]	Inlet		Outlet	
								E	F	d	d
PGE103-2000-. BS4-N	20	28.2	56.4	250	3000	56.1	116.7	40	19	M8	
PGE103-2250-. BS4-N	22.5	31.7	63.5			57.6	119.7				
PGE103-2500-. BS4-N	25	35.3	70.5			58.3	121.1				
PGE103-2800-. BS4-N	28	39.5	79			60.2	124.7				
PGE103-3200-. BS4-N	32	45.1	90.2			66.5	137.3				
PGE103-3600-. BS4-N	36	51.3	95.8	240	2800	68.0	140.5	51	27	M10	40
PGE103-4200-. BS4-N	42	59.9	99.8	230	2500	70.8	146.1				
PGE103-4600-. BS4-N	46	65.6	100.5	210	2300	72.7	149.8				
PGE103-5000-. BS4-N	50	71.3	99.8	185	2100	74.5	153.4				
PGE103-5500-. BS4-N	55	78.4	91.4	165	1750	76.7	157.9				
PGE103-6000-. BS4-N	60	85.5	99.8	150		78.7	162.4				

E 2.910.4.0/02.14

PGE103-...-BS1-N

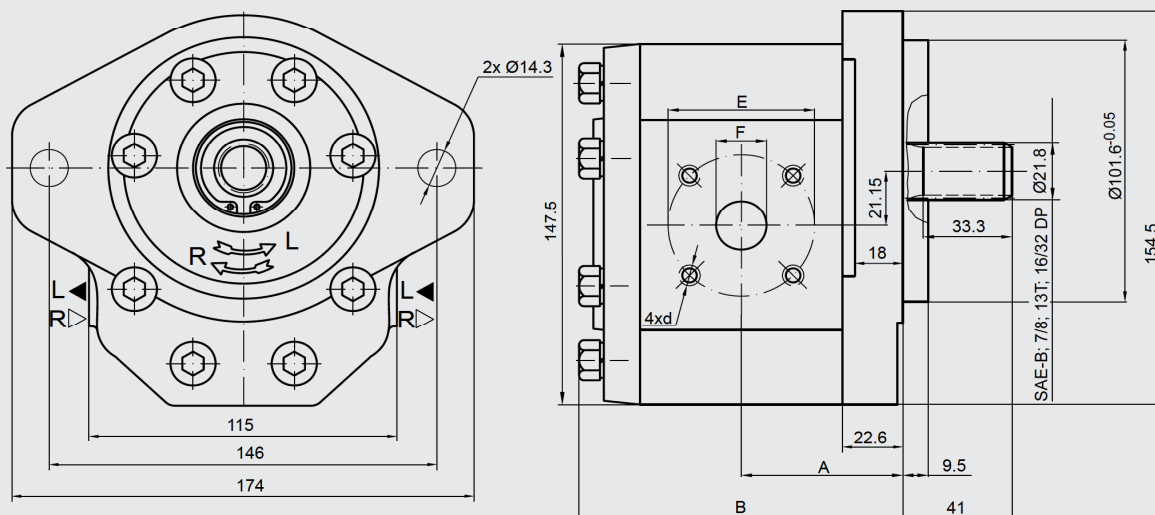


Type	Displacement [cm³/rev]	Output flow		Rated [bar]	Drive speed n [rpm]	Dimension			Outlet G
		at 1500 rpm [l/min]	at max. rpm [l/min]			A [mm]	B [mm]	Inlet G	
PGE103-2000-. BS1-N	20	28.2	56.4	250	3000	56.1	116.7	G 3/4	G 3/4
PGE103-2250-. BS1-N	22.5	31.7	63.5			57.6	119.7		
PGE103-2500-. BS1-N	25	35.3	70.5			58.3	121.1		
PGE103-2800-. BS1-N	28	39.5	79			60.2	124.7		
PGE103-3200-. BS1-N	32	45.1	90.2			66.5	137.3		
PGE103-3600-. BS1-N	36	51.3	95.8	240	2800	68.0	140.5	G 1	
PGE103-4200-. BS1-N	42	59.9	99.8	230	2500	70.8	146.1		
PGE103-4600-. BS1-N	46	65.6	100.5	210	2300	72.7	149.8		
PGE103-5000-. BS1-N	50	71.3	99.8	185	2100	74.5	153.4		
PGE103-5500-. BS1-N	55	78.4	91.4	165	1750	76.7	157.9		
PGE103-6000-. BS1-N	60	85.5	99.8	150		78.7	162.4		

[illegible]

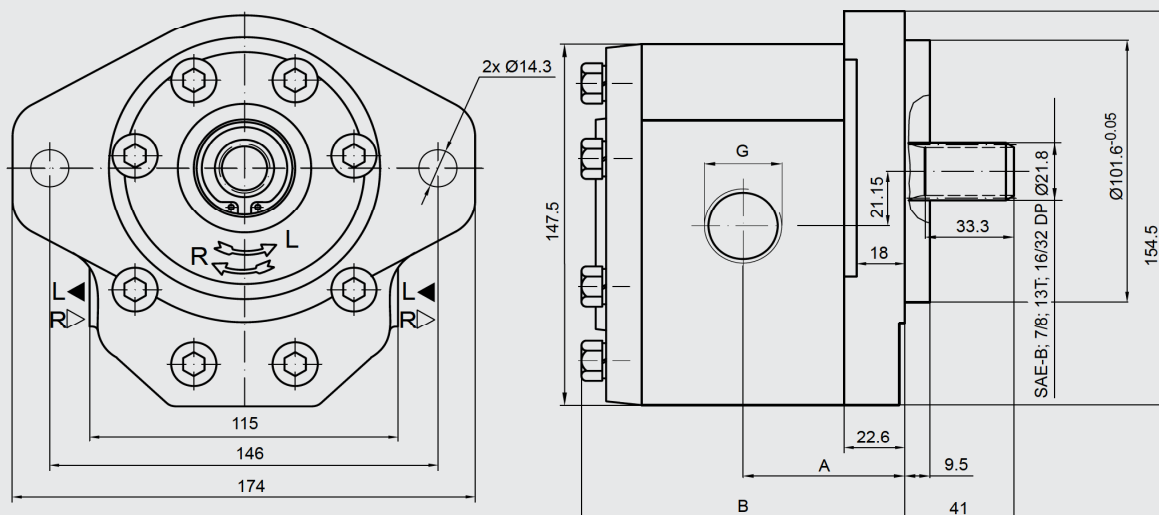
Type	Displacement [cm³/rev]	Output flow		Rated [bar]	Drive speed n [rpm]	Dimension										
		at 1500 rpm [l/min]	at max. rpm [l/min]			A [mm]	B [mm]	Inlet				Outlet				
									H	F	L	d	H	F	L	d
PGE103-2000-. BS7-N	20	28.2	56.4	250	3000	56.1	116.7	52.4	27	26.2	M10	52.4	19	26.2	M10	
PGE103-2250-. BS7-N	22.5	31.7	63.5			57.6	119.7									
PGE103-2500-. BS7-N	25	35.3	70.5			58.3	121.1									
PGE103-2800-. BS7-N	28	39.5	79			60.2	124.7									
PGE103-3200-. BS7-N	32	45.1	90.2			66.5	137.3									
PGE103-3600-. BS7-N	36	51.3	95.8	240	2800	68.0	140.5									
PGE103-4200-. BS7-N	42	59.9	99.8	230	2500	70.8	146.1									
PGE103-4600-. BS7-N	46	65.6	100.5	210	2300	72.7	149.8									
PGE103-5000-. BS7-N	50	71.3	99.8	185	2100	74.5	153.4									
PGE103-5500-. BS7-N	55	78.4	91.4	165	1750	76.7	157.9									
PGE103-6000-. BS7-N	60	85.5	99.8	150		78.7	162.4									

PGE103-...-FX5-N



Type	Displacement [cm³/rev]	Output flow		Rated [bar]	Drive speed n [rpm]	Dimension					
		at 1500 rpm [l/min]	at max. rpm [l/min]			A [mm]	B [mm]	Inlet		Outlet	
								E	F	d	
PGE103-2000-. FX5-N	20	28.2	56.4	250	3000	56.1	116.7	40	19	M8	40
PGE103-2250-. FX5-N	22.5	31.7	63.5			57.6	119.7				
PGE103-2500-. FX5-N	25	35.3	70.5			58.3	121.1				
PGE103-2800-. FX5-N	28	39.5	79			60.2	124.7				
PGE103-3200-. FX5-N	32	45.1	90.2			66.5	137.3				
PGE103-3600-. FX5-N	36	51.3	95.8	240	2800	68.0	140.5	55	27	M8	19
PGE103-4200-. FX5-N	42	59.9	99.8	230	2500	70.8	146.1				
PGE103-4600-. FX5-N	46	65.6	100.5	210	2300	72.7	149.8				
PGE103-5000-. FX5-N	50	71.3	99.8	185	2100	74.5	153.4				
PGE103-5500-. FX5-N	55	78.4	91.4	165	1750	76.7	157.9				
PGE103-6000-. FX5-N	60	85.5	99.8	150		78.7	162.4				

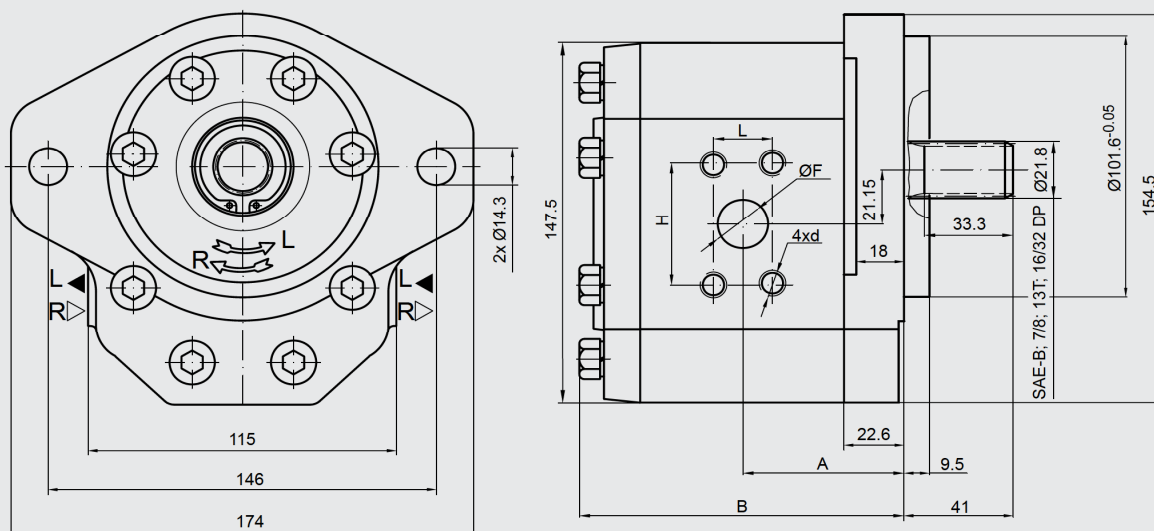
PGE103-...-FX1-N



Type	Displacement [cm³/rev]	Output flow		Rated [bar]	Drive speed n [rpm]	Dimension		Inlet G	Outlet G
		at 1500 rpm [l/min]	at max. rpm [l/min]			A [mm]	B [mm]		
PGE103-2000-. FX1-N	20	28.2	56.4	250	3000	56.1	116.7	G 3/4	G 3/4
PGE103-2250-. FX1-N	22.5	31.7	63.5			57.6	119.7		
PGE103-2500-. FX1-N	25	35.3	70.5			58.3	121.1		
PGE103-2800-. FX1-N	28	39.5	79			60.2	124.7		
PGE103-3200-. FX1-N	32	45.1	90.2			66.5	137.3		
PGE103-3600-. FX1-N	36	51.3	95.8	240	2800	68.0	140.5	G 1	
PGE103-4200-. FX1-N	42	59.9	99.8	230	2500	70.8	146.1		
PGE103-4600-. FX1-N	46	65.6	100.5	210	2300	72.7	149.8		
PGE103-5000-. FX1-N	50	71.3	99.8	185	2100	74.5	153.4		
PGE103-5500-. FX1-N	55	78.4	91.4	165	1750	76.7	157.9		
PGE103-6000-. FX1-N	60	85.5	99.8	150		78.7	162.4		

E 2.910.4.0/02.14

PGE103-...-FX7-N



Type	Displacement [cm³/rev]	Output flow		Rated [bar]	Drive speed n [rpm]	Dimension									
		at 1500 rpm [l/min]	at max. rpm [l/min]			A [mm]		B [mm]		Inlet			Outlet		
PGE103-2000-. FX7-N	20	28.2	56.4	250	3000	56.1	116.7	47.6	19	22.2	M10	47.6	19	22.2	M10
PGE103-2250-. FX7-N	22.5	31.7	63.5			57.6	119.7								
PGE103-2500-. FX7-N	25	35.3	70.5			58.3	121.1								
PGE103-2800-. FX7-N	28	39.5	79			60.2	124.7								
PGE103-3200-. FX7-N	32	45.1	90.2			66.5	137.3								
PGE103-3600-. FX7-N	36	51.3	95.8	240	2800	68.0	140.5	52.4	27	26.2	M10	47.6	19	22.2	M10
PGE103-4200-. FX7-N	42	59.9	99.8	230	2500	70.8	146.1								
PGE103-4600-. FX7-N	46	65.6	100.5	210	2300	72.7	149.8								
PGE103-5000-. FX7-N	50	71.3	99.8	185	2100	74.5	153.4								
PGE103-5500-. FX7-N	55	78.4	91.4	165	1750	76.7	157.9								
PGE103-6000-. FX7-N	60	85.5	99.8	150		78.7	162.4								

